

AMENDMENTS TO THE CLAIMS

- 1-13. (Canceled)
14. (Previously presented) An electrolyte membrane comprises a porous substrate that does not swell substantially with organic solvents or water;
- wherein at least a pore of the porous substrate is filled with a graft polymer;
- wherein the graft polymer has proton conductivity and is derived from monomers having an ion-exchange group; and
- one end of a molecule of the graft polymer is bound to a surface of the pore.
15. (Previously presented) The electrolyte membrane according to Claim 14, wherein the porous substrate is comprised of an inorganic material and/or a polymer.
16. (Previously presented) The electrolyte membrane according to Claim 15, wherein the inorganic material is one selected from the group consisting of ceramics and glass.
17. (Previously presented) The electrolyte membrane according to Claim 15, wherein the inorganic material is one selected from the group consisting of glass, alumina, silica, titania and zirconia.
18. (Previously presented) The electrolyte membrane according to Claim 15, wherein the polymer for the porous substrate is polytetrafluoroethylene or polyimide.
19. (Previously presented) The electrolyte membrane according to Claim 14, wherein the porous substrate is comprised of an inorganic material and/or a heat-resistant polymer.
20. (Previously presented) The electrolyte membrane according to Claim 19, wherein the heat-resistant polymer for the porous substrate is polytetrafluoroethylene or polyimide.
21. (Previously presented) The electrolyte membrane according to Claim 14, which has an ability to prevent methanol permeation.

22. (Previously presented) The electrolyte membrane according to Claim 14, which has an ability to prevent methanol permeation at a temperature of 130°C or higher.

23. (Previously presented) A fuel cell comprises the electrolyte membrane according to Claim 14, wherein the electrolyte membrane is formed on a cathode or on a catalyst layer which is formed on the cathode.

24. (Previously presented) An electrolyte membrane comprises a porous substrate comprising an inorganic material and/or a heat-resistant polymer,

wherein at least a pore of the porous substrate is filled with a graft polymer;

wherein the graft polymer has proton conductivity and is derived from monomers having an ion-exchange group; and

one end of a molecule of the graft polymer is bound to a surface of the pore.

25. (Previously presented) The electrolyte membrane according to Claim 24, which has an ability to prevent methanol permeation.

26. (Previously presented) The electrolyte membrane according to Claim 24, which has an ability to prevent methanol permeation at a temperature of 130°C or higher.

27. (Previously presented) The electrolyte membrane according to Claim 24, wherein the inorganic material is one selected from the group consisting of ceramics and glass.

28. (Previously presented) The electrolyte membrane according to Claim 24, wherein the inorganic material is one selected from the group consisting of glass, alumina, silica, titania and zirconia.

29. (Previously presented) The electrolyte membrane according to Claim 24, wherein the heat-resistant polymer for the porous substrate is polytetrafluoroethylene or polyimide.

30. (Previously presented) A fuel cell comprises the electrolyte membrane according to Claim 24, wherein the electrolyte membrane is formed on a cathode or on a catalyst layer which is formed on the cathode.

31. (Previously presented) An electrolyte membrane comprises a porous substrate comprising an inorganic material and/or a polymer,

wherein a pore of the porous substrate is filled with a graft polymer;

wherein the graft polymer has proton conductivity and is derived from monomers having an ion-exchange group; and

one end of a molecule of the graft polymer is bound to a surface of the pore.

32. (Previously presented) The electrolyte membrane according to Claim 31, which has an ability to prevent methanol permeation.

33. (Previously presented) The electrolyte membrane according to Claim 31, which has an ability to prevent methanol permeation at a temperature of 130°C or higher.

34. (Previously presented) The electrolyte membrane according to Claim 31, wherein the inorganic material is one selected from the group consisting of ceramics and glass.

35. (Previously presented) The electrolyte membrane according to Claim 31, wherein the inorganic material is one selected from the group consisting of glass, alumina, silica, titania and zirconia.

36. (Previously presented) The electrolyte membrane according to Claim 31, wherein the polymer for the porous substrate is polytetrafluoroethylene or polyimide.

37. (Currently Amended) A fuel cell comprising the electrolyte membrane according to Claim ~~[[16]]~~ 31, wherein the electrolyte membrane is formed on a cathode or on a catalyst layer which is formed on the cathode.

38. (Previously presented) A method for manufacturing an electrolyte membrane comprises:

irradiating with energy a porous substrate that does not swell substantially with organic solvents or water;

contacting the substrate with monomers; and

allowing the monomers to polymerize in at least one pore wherein one end of the resulting polymer molecule is bounded to a surface of the pore.

39. (Previously presented) A fuel cell comprises:

a cathode;

an anode;

an electrolyte having the ability to prevent methanol permeation at a temperature of 130°C or higher sandwiched therebetween;

wherein the electrolyte comprises a heat-resistant porous substrate and a graft polymer having proton conductivity;

wherein the substrate does not swell substantially with organic solvents or water; and

wherein the graft polymer fills pores of the substrate.

40. (Previously presented) The fuel cell according to Claim 39, wherein the heat-resistant porous substrate is polytetrafluoroethylene or polyimide.

41. (Previously presented) The fuel cell according to Claim 39, wherein the fuel cell is a direct methanol polymer fuel cell.

42. (Previously presented) A fuel cell comprises:

a cathode;

an anode; and

an electrolyte sandwiched therebetween,
wherein the electrolyte comprises a porous substrate and a graft polymer having proton conductivity;

wherein the porous substrate comprises an inorganic material and/or a heat-resistant polymer; and

wherein at least one graft polymer molecule is bounded to a surface of a pore in the porous substrate at one end of the graft polymer molecule and the graft polymer fills the pore.

43. (Previously presented) The fuel cell according to Claim 42, wherein the electrolyte has an ability to prevent methanol permeation.

44. (Previously presented) The fuel cell according to Claim 42, wherein the electrolyte has an ability to prevent methanol permeation at a temperature of 130°C or higher.

45. (Previously presented) The fuel cell according to Claim 42, wherein the inorganic material is one selected from the group consisting of ceramics and glass.

46. (Previously presented) The fuel cell according to Claim 42, wherein the inorganic material is one selected from the group consisting of glass, alumina, silica, titania and zirconia.

47. (Previously presented) The fuel cell according to Claim 42, wherein the heat-resistant polymer is polytetrafluoroethylene or polyimide.

48. (Previously presented) The fuel cell according to Claim 42, wherein the fuel cell is a direct methanol polymer fuel cell.

49. (Previously presented) A method for manufacturing a fuel cell comprises:
applying a sol to a first electrode;
forming a porous thin layer from the applied sol;
filling a polymer in pores of the porous thin layer to form an electrolyte membrane on the first electrode; and

attaching a second electrode onto the electrolyte membrane.

50. (Previously presented) The method according to Claim 49, wherein the porous thin layer comprises an inorganic material.

51. (Previously presented) The method according to Claim 50, wherein the inorganic material is one selected from the group consisting of ceramics and glass.

52. (Previously presented) The method according to Claim 50, wherein the inorganic material is one selected from the group consisting of glass, alumina, silica, titania and zirconia.

53. (Previously presented) The method according to Claim 49, wherein the electrolyte membrane has an ability to prevent methanol permeation.

54. (Previously presented) The method according to Claim 49, wherein the electrolyte has an ability to prevent methanol permeation at a temperature of 130°C or higher.

55. (Previously presented) The method according to Claim 49, wherein the step of applying the sol to the first electrode, the first electrode has a first catalyst layer and a first support layer, and the sol is applied to the first catalyst layer.

56. (Previously presented) The method according to Claim 49, wherein the step of attaching the second electrode, the second electrode has a second support layer and a second catalyst layer, and the electrolyte membrane is attached to the second catalyst layer.

57. (Previously presented) The method according to Claim 49, wherein the step of filling the polymer in pores of the porous thin layer to form an electrolyte membrane on the first electrode, monomers having an ion-exchange group are polymerized so that at least one end of a polymer molecule is bound to a surface of a pore, and the polymer fills the pore.

58. (Previously Presented) An electrolyte membrane, comprising:
a porous substrate, wherein a proton conductive, graft polymer having an ion-exchange group is chemically bound to a surface of a pore.

59. (New) A fuel cell, comprising:
a cathode;
an anode; and
an electrolyte having the ability to prevent methanol permeation at a temperature of 130°C or higher sandwiched therebetween,
wherein the electrolyte comprises a porous substrate and a graft polymer having proton conductivity;
wherein the substrate does not swell substantially with organic solvents or water; and
wherein the graft polymer fills pores of the substrate.
60. (New) A fuel cell, comprising:
a cathode;
an anode; and
an electrolyte sandwiched therebetween,
wherein the electrolyte comprises a porous substrate and a graft polymer having proton conductivity;
wherein the porous substrate comprises an inorganic material and/or a polymer; and
wherein at least one graft polymer molecule is bound to a surface of a pore in the porous substrate at one end of the graft polymer molecule and the graft polymer fills the pore.
61. (New) The fuel cell according to Claim 60, wherein the fuel cell is a direct methanol polymer fuel cell.
62. (New) An electrolyte membrane, comprising:
a porous substrate that does not swell substantially with organic solvents or water; and
a polymer having proton conductivity;
wherein the polymer fills pores of the porous substrate; and

wherein a layer composed of the polymer is placed on a surface of the porous substrate.

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